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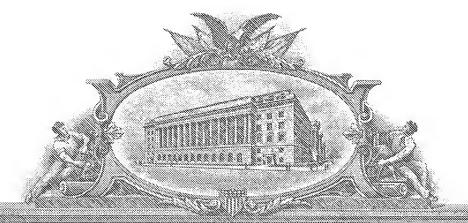
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PROVISIONAL APPLICATION FOR PATENT COVER SHEET
This is a request for filing a PROVISIONAL APPLICATION FOR PATENT under 37 CFR 1.53(c).

Approved for use through 4/30/2003, OMB 0651-00

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INVENTOR(S) Residence Given Name (first and middle [if any]) Family Name or Surname (City and either State or Foreign Country) Paul Henion Port Huron, Michigan separately numbered sheets attached hereto Additional inventors are being named on the TITLE OF THE INVENTION (500 characters max) MIRROR RETENTION SYSTEM Direct all correspondence to: **CORRESPONDENCE ADDRESS** Customer Place Customer Number Number Bar Code Label here Type Customer Number here OR Firm or John A. Miller - Warn, Burgess & Hoffmann, P.C. Individual Name Address P.O. Box 70098 Address City Rochester Hills State ZIP MI 48307 Country Telephone Fax United States of America (248) 364-4300 (248) 364-4285 ENCLOSED APPLICATION PARTS (check all that apply) Specification Number of Pages CD(s), Number Return Receipt Postcard Other (specify) Drawing(s) Number of Sheets Application Data Sheet. See 37 CFR 1.76 METHOD OF PAYMENT OF FILING FEES FOR THIS PROVISIONAL APPLICATION FOR PATENT FILING FEE Applicant claims small entity status. See 37 CFR 1.27. AMOUNT (\$) A check or money order is enclosed to cover the filing fees. any additional The Director is hereby authorized to charge/filing 500906 \$160.00 fees or credit any overpayment to Deposit Account Number: Payment by credit card. Form PTO-2038 is attached. The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government. **/** Yes, the name of the U.S. Government agency and the Government contract number are: [Page 1 of 2] 2/5/04 Respectfully submitted, 34985 SIGNATURE C REGISTRATION NO. (If appropriate) TYPED or PRINTED NAME John A. Mille SCH-00084 Docket Number:

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USE ONLY FOR FILING A PROVISIONAL APPLICATION FOR PATENT

This collection of information is required by 37 CFR 1.51. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 8 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Mall Stop Provisional Application, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

Approved for use through 07/31/2006. OMB 0651-0032 U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number. Complete if Known FEE TRANSMITTAL Application Number for FY 2004 Filing Date Paul R. Henion First Named Inventor Effective 10/01/2003. Patent fees are subject to annual revision. **Examiner Name** Applicant claims small entity status. See 37 CFR 1.27 Art Unit (\$) 160.00 TOTAL AMOUNT OF PAYMENT Attomey Docket No SCH-00084 FEE CALCULATION (continued) METHOD OF PAYMENT (check all that apply) Money Order 3. ADDITIONAL FEES Other None Check Credit card Large Entity , Small Entity ✓ Deposit Account: Fee Fee Fee Description (\$) Deposit Code (\$) Code Fee Paid 500906 Account 1051 130 2051 65 Surcharge - late filing fee or oath Number Deposit 1052 50 2052 25 Surcharge - late provisional filing fee or Schefenacker Visiion Systems USA Inc. Account cover sheet Name 1053 130 1053 130 Non-English specification The Director is authorized to: (check all that apply) 1812 2,520 For filing a request for ex parte reexamination 1812 2.520 Charge fee(s) indicated below ✓ Credit any overpayments 1804 920 1804 920* Requesting publication of SIR prior to Charge any additional fee(s) or any underpayment of fee(s) Examiner action Charge fee(s) indicated below, except for the filing fee Requesting publication of SIR after Examiner action 1805 1.840 1805 1.840* to the above-identified deposit account. 110 2251 Extension for reply within first month 1251 **FEE CALCULATION** Extension for reply within second month 420 2252 1. BASIC FILING FEE 2253 1253 950 475 Extension for reply within third month Large Entity Small Entity Fee Paid Fee Fee Code (\$) Fee Description 740 Extension for reply within fourth month 1254 1.480 2254 1255 2,010 2255 1,005 Extension for reply within fifth month 1001 770 2001 385 Utility filing fee 330 2401 165 Notice of Appeal 1002 340 2002 170 Design filing fee 1402 330 2402 165 Filing a brief in support of an appeal 1003 530 2003 265 Plant filing fee 145 Request for oral hearing Reissue filing fee 290 2403 1004 770 2004 385 1451 1,510 Petition to institute a public use proceeding 1005 160 2005 Provisional filing fee 160.00 1451 1,510 1452 110 2452 55 Petition to revive - unavoidable SUBTOTAL (1) (\$) 160.00 1453 1,330 2453 665 Petition to revive - unintentional 2. EXTRA CLAIM FEES FOR UTILITY AND REISSUE 1501 1,330 2501 665 Utility issue fee (or reissue) Fee Paid 2502 Extra Claims 1502 480 below 240 Design issue fee Total Claims Χl 0.00 -20** = 1503 640 2503 320 Plantissue fee Independent 0.00 - 3** = 130 1460 130 Petitions to the Commissioner 1460 Multiple Dependent = 0.00 1807 50 1807 50 Processing fee under 37 CFR 1.17(q) Large Entity **Small Entity** 180 Submission of Information Disclosure Stmt 180 1806 Fee Description Fee Fee Fee 40 Recording each patent assignment per Code (\$) Code (\$) 8021 40 8021 property (times number of properties) Claims in excess of 20 1202 18 1809 770 2809 385 Filing a submission after final rejection Independent claims in excess of 3 (37 ČFR 1.129(a)) 1201 86 2201 43 1203 290 2203 145 Multiple dependent claim, if not paid 1810 770 2810 385 For each additional invention to be examined (37 CFR 1.129(b)) ** Reissue independent claims 1204 86 2204 over original patent 1801 2801 385 Request for Continued Examination (RCE) 770 900 Request for expedited examination 1802 900 1802 1205 2205 ** Reissue claims in excess of 20 and over original patent of a design application Other fee (specify) (\$) 0.00SUBTOTAL (2) *Reduced by Basic Filing Fee Paid SUBTOTAL (3) (\$) 0.00 **or number previously paid, if greater; For Reissues, see above

(Complete (if epplicable)) SUBMITTED BY Registration No. Name (Print/Type) John A. Miller 34985 Telephone (248) 364-4300 February 5, 2004 Signature

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MIRROR RETENTION SYSTEM

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0001] This invention relates generally to a positioning mechanism for a side mirror of a vehicle and, more particularly, to a positioning assembly including a single piece plastic retention ring for manually positioning a spotter mirror associated with a vehicle side mirror assembly.

2. Discussion of the Related Art

Vehicles employ side mirrors that allow the vehicle operator [0002] to see behind and to the side of the vehicle. State of the art side mirrors are sometimes elaborate assemblies that including various options and features that increase the operator's a bility to see objects, more safely operate the vehicle, provide a more aesthetically pleasing appearance, etc. In one known vehicle side mirror design, the side mirror assembly includes an upper normal viewing mirror and a lower spotter mirror providing a narrower field of view. It is known in the art to provide various mechanisms and devices to manually adjust the spotter mirror so that it is pointed in the proper direction for a particular vehicle operator. These known devices and mechanisms typically include multiple parts, including metal pieces, that need to be assembled together to provide the positioning operation. Further, the known positioning devices cannot be taken apart to be serviced. It is desirable to reduce the number of parts in a vehicle side spotter mirror to reduce assembly time, complexity, cost, weight, etc., and allow the mirror to be serviceable.

SUMMARY OF THE INVENTION

vehicle rearview side mirror is disclosed that employs a spotter mirror assembly including a positioning mechanism for directing the mirror. The side mirror includes an internal case frame having a spherical concave support portion and a "T-shaped" retention post extending from a center area of the support portion. The spotter mirror assembly includes a backing plate having an extended dish portion with a center opening. The backing plate is positioned against the case frame so that the support portion and the dish portion nest together and the post extends through the opening in the dish portion. The spotter mirror assembly further includes a single piece plastic retention ring having a cam locking portion and leaf springs. The retention ring is positioned within the dish portion so that the retention post extends through a center slot in the ring.

[0004] The retention ring is rotated so that ramped cam surfaces of the cam locking portion push against a back surface of the tip of the post. The ramped surfaces force the leaf springs against the inside surface of the dish portion. The tip of the post is locked in a détente position to rigidly secure the backing plate to the case frame. A spotter mirror glass is mounted to the backing plate. The backing plate and glass can be manually adjusted by rotating the dish portion on the support portion to adjust the viewing direction of the mirror glass.

[0005] Additional advantages and features of the present invention will become apparent from the following description and appended claims, taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] Figure 1 is a perspective view of a vehicle side mirror assembly including a spotter mirror assembly, according to an embodiment of the present invention;

[0007] Figure 2 is an exploded perspective view of the spotter mirror assembly of the side mirror assembly shown in figure 1;

[0008] Figure 3 is a front view of the spotter mirror assembly of the invention with the mirror glass removed;

[0009] Figure 4 is an exploded cross-sectional view showing a retention ring of the spotter mirror assembly of the invention;

[0010] Figure 5 is a cross-sectional view of the spotter mirror assembly through line 5-5 in figure 3;

[0011] Figure 6 is a front view of the spotter mirror assembly of the invention with the mirror glass removed showing the cam locking feature of the retention ring;

[0012] Figure 7 is a cross-sectional view of the spotter mirror assembly of the invention through line 7-7 in figure 6; and

[0013] Figures 8 and 9 are cross-sectional views of the spotter mirror assembly of the invention showing adjustment positions of the mirror assembly.

DETAILED DISCUSSION OF THE EMBODIMENTS

[0014] The following discussion of the embodiments of the invention directed to a positioning mechanism for a spotter mirror assembly is merely exemplary in nature, and is in no way intended to limit the invention or its applications or uses.

[0015] Figure 1 is a perspective view of a vehicle side mirror assembly 10 mounted to the side of a vehicle 12. The side mirror assembly 10 includes a mirror housing 14 mounted to the vehicle 12 by mounting rods 16 and 18. The housing 14 can be mounted to the rods 16 and 18, and the rods 16 and 18 can be mounted to the vehicle 12 by any suitable technique that is applicable for a particular design. For example, the side mirror assembly 10 can include mechanisms to allow the assembly 10 to be folded, both forward and backward, and the housing 14 can be moved in and out on telescoping mechanisms associated with the rods 16 and 18. The side mirror assembly 10 includes a normal viewing side mirror glass 20 that can be positioned for directional viewing purposes electrically or manually, as is well known in the art.

[0016] According to the invention, the side mirror assembly 10 includes a spotter mirror assembly 28 positioned below the normal viewing mirror glass 20, as shown. The discussion below of the spotter mirror assembly 28 is

not limited to a spotter mirror for a vehicle side mirror, or a spotter mirror in combination with another mirror. The features of the spotter mirror assembly 28 of the invention have application for directing any suitable mirror. Further, as will become apparent from the discussion below, the features of the spotter mirror assembly 28 of the invention allow the assembly 28 to be taken apart for servicing.

[0017] Figure 2 is an exploded perspective view of the side mirror assembly 28. The side mirror assembly 10 includes an internal support case frame 30 positioned with the housing 14 that is molded of a suitable plastic material. The case frame 30 includes extended members 32 and 34 extending from a base plate 36 that are molded with the case frame 30 and define a spherical concave surface 38. A retention post 40 is mounted to the base plate 36 between the members 32 and 34 at a center location of the spherical surface 38. The post 40 includes an elongated tip 42 so that the post 40 has a "T" shape.

[0018] The case frame 30 also includes a first spacing member 46 extending from the base plate 36 at one side of the post 40, as shown. The spacing member 46 includes a U-shaped slot 48 defining end tips 44 and 52. The case frame 30 also includes a second spacing member 50 extending from the base plate 36 at an opposite side of the post 40 from the first spacing member 46.

[0019] The spotter mirror assembly 28 includes a backing plate 54 having an extended spherical dish portion 56. A circular opening 58 is provided

at the center of the dish portion 56. The backing plate 54 also includes a rectangular opening 60 adjacent to the dish portion 56. An aligning bar 64 extends across the opening 60 and is mounted to the dish portion 56, as shown. The backing plate 54 is a single piece molded structure made of a suitable plastic material. An outer mirror glass 86 is positioned over a front of the spotter mirror assembly 28 and can be mounted to a rearward facing surface 88 of the backing plate 54 by double-sided tape or the like.

[0020] The spotter mirror assembly 28 also includes a retention ring 66 having a center slot 68 defined by an extended neck portion 70 (figure 4). In one embodiment, the retention ring 66 is a single piece molded plastic member. The retention ring 66 includes opposing ramps 72 and 74 positioned around the slot 68 to provide a cam locking feature as will become apparent from the discussion below. The ramps 72 and 74 define an elongated détente position 76 extending across the slot 68. The retention ring 66 also includes a plurality of symmetrically disposed leaf springs 78 (figure 4), four in this embodiment, extending from an outer rim 80 of the ring 66 towards the backing plate 54. The retention ring 66 also includes a plurality of symmetrically disposed and specially configured openings 82 that accept a tool (not shown) to rotate the retention ring 66 for reasons that will become apparent from the discussion below.

[0021] Figure 3 is a front view of the spotter mirror assembly 28 with the mirror glass 86 removed. In this view, the retention ring 66 is in an unlocked orientation. During assembly, the backing plate 54 is positioned against the case frame 30 so that the post 40 extends through the opening 58, and the

dish portion 56 nests with the surface 38 defined by the members 32 and 34. The tips 44 and 52 of the spacing member 46 extend into the opening 60 so that the alignment rod 64 is positioned within the slot 48. Figure 4 is a cross-sectional view showing this step of the assembly process where the backing plate 54 is positioned against the case frame 30. The retention ring 66 secures the backing plate 54 to the case frame 30. The retention ring 66 is oriented relative to the post 40 so that the tip 42 of the post 40 is able to slide through the neck portion 70 within the slot 68. Figure 5 is a cross-sectional view of the retention ring 66 positioned within the dish portion 56 in this orientation.

[0022] The retention ring 66 is then rotated 90° clockwise by the tool so that the cam ramps 72 and 74 push against a bottom surface of the tip 42 and force the springs 78 and the rim 80 against the dish portion 56. As the retention ring 66 is rotated, the backing plate 54 is tightly positioned against the case frame 30, and the tip 42 is locked within the détente position 76. Figure 6 is a front view of the spotter mirror assembly 28 with the mirror glass 86 removed and the retention ring 66 in the locked position. Figure 7 is a cross-sectional view through line 7-7 of figure 6 of the spotter mirror assembly 28 showing the retention spring 66 in the locked position. The spotter mirror assembly 28 can also be disassembled by rotating the retention ring 66 90° in the counter-clockwise direction.

[0023] The configuration of the retention ring 66 and the backing plate 54 allows the backing plate 54 and mirror glass 86 to be pivoted relative to the case frame 30 to position the viewing direction of the mirror glass 86.

Particularly, by applying manual force to a particular location on the mirror glass 86, the dish portion 56 is able to pivot relative to the surface 38 in two-degrees of freedom. The pressure applied by the leaf springs 78 and the rim 80 to the dish portion 56 holds the backing plate 54 to maintain its position once it is moved. The extended neck portion 70 helps maintain the retention ring 66 at a fixed position relative to the case frame 30 because it is axially aligned with the post 40.

[0024] Figure 8 is a cross-sectional view of the spotter mirror assembly 28 showing the backing plate 54 positioned in one orientation and figure 9 is a cross-sectional view of the spotter mirror assembly 28 showing the backing plate 54 in an opposite orientation. The spacing members 46 and 50 define the range of travel of the backing plate 54 in a left-right direction, and the size of the opening 58 define the range of travel of the backing plate 54 relative to the post 40 in an up-down direction.

[0025] The foregoing discussion discloses and describes merely exemplary embodiments of the present invention. One skilled in the art will readily recognize from such discussion and from the accompanying drawings and claims that various changes, modifications and variations can be made therein without departing from the spirit and scope of the invention as defined in the following claims.

CLAIMS

What is claimed is:

1. A mirror assembly comprising:

a case frame defining a concave surface, said case frame including a retention post having an elongated tip;

a backing plate including a support surface and a dish portion having a center opening, said backing plate being positioned against the case frame so that the dish portion cooperates with the concave surface and the post extends through the center opening in the dish portion;

a retention ring, said retention ring including a center slot and a locking portion, said retention post extending through the center slot so that the tip of the post is engaged with the locking portion; and

a mirror glass mounted to the support surface of the backing plate, wherein the backing plate and the mirror glass can be manually positioned by pivoting the dish portion on the concave surface.

2. The mirror assembly according to claim 1 wherein the locking portion includes opposing cam ramps and a détente that accepts the elongated tip, wherein the retention ring is secured to the mirror assembly by inserting the retention post through the slot, rotating the retention ring so that the tip rides along the ramps until the tip is positioned in the détente.

- 3. The mirror assembly according to claim 1 wherein the retention ring further includes at least one spring element, said at least one spring element applying pressure against the dish portion when the retention ring is locked to the backing plate.
- 4. The mirror assembly according to claim 3 wherein the at least one spring element is four symmetrically disposed leaf spring elements extending from a rim of the retention ring.
- 5. The mirror assembly according to claim 1 wherein the retention ring further includes an extended neck portion, said retention post extending through the neck portion.
- 6. The mirror assembly according to claim 1 wherein the retention ring is a single piece plastic member.
- 7. The mirror assembly according to claim 1 wherein the case frame includes at least one spacing member having a slot and the backing plate includes an opening and an alignment arm extending across the opening, and wherein the alignment arm is positioned within the slot of the spacing member.
- 8. The mirror assembly according to claim 1 wherein the post is a T-shaped post.

- 9. The mirror assembly according to claim 1 wherein the spherical surface of the case frame is defined by members extending from the case frame.
- 10. The mirror assembly according to claim 1 wherein the retention ring includes a plurality of openings for accepting a tool to rotate the ring within the dish portion.
- 11. The mirror assembly according to claim 1 wherein the case frame is an internal support structure of a side mirror of a vehicle.
- 12. The mirror assembly according to claim 11 wherein the mirror assembly is a spotter mirror assembly associated with the side mirror.
 - 13. A vehicle side spot mirror assembly comprising:

an internal case frame including members defining a concave surface, said case frame further including a T-shaped retention post having an elongated tip;

a backing plate including a support surface and a dish portion having a center opening, said backing plate being positioned against the case frame so that the dish portion cooperates with the concave surface and the post extends through the center opening in the dish portion;

a single piece plastic retention ring, said retention ring including a center slot, a plurality of symmetrically disposed spring elements, a neck portion and a cam locking system including opposing cam ramps and a détente that accepts the elongated tip, said retention post extending through the neck portion and the center slot so that the tip of the post is engaged with the locking system and the spring elements apply pressure against the dish portion, wherein the retention ring is secured to the mirror assembly by inserting the retention post through the center slot, rotating the retention ring so that the tip rides along the ramps until the tip is locked in the détente; and

a mirror glass mounted to the support surface of the backing plate, wherein the backing plate and the mirror glass can be manually positioned by pivoting the dish portion on the concave surface.

- 14. The mirror assembly according to claim 13 wherein the case frame includes at least one spacing member having a slot and the backing plate includes an opening having an alignment arm extending across the opening, and wherein the alignment arm is positioned within the slot.
- 15. The mirror assembly according to claim 13 wherein the retention ring includes a plurality of openings for accepting a tool to rotate the ring within the dish portion.
 - 16. A method of directing a mirror, said method comprising:

providing a case frame including a concave surface and a retention post having an elongated tip;

providing a backing plate including a support surface and a dish portion having a center opening;

positioning the backing plate against the case frame so that the dish portion cooperates with the concave surface and the post extends through the opening in the dish portion;

providing a retention ring including a center slot, at least one spring element and a locking portion;

positioning the retention ring so that the retention post extends through the center slot;

rotating the retention ring so that the tip of the post engages the locking portion and the at least one spring element applies pressure against the dish portion;

mounting a mirror glass to the support surface of the backing plate; adjusting the position of the backing plate and the mirror glass by pivoting the dish portion on the concave surface.

17. The method according to claim 16 wherein providing a retention ring includes providing opposing cam ramps and a détente that accepts the elongated tip.

- 18. The method according to claim 16 wherein providing a retention ring includes providing four symmetrically disposed spring elements extending from a rim of the retention ring.
- 19. The mirror assembly according to claim 16 wherein providing a retention ring includes providing a single piece plastic member.
- 20. The mirror assembly according to claim 16 wherein providing a case frame includes providing a case frame having at least one spacing member with a slot and providing a backing plate includes providing a backing plate having an opening with an alignment arm extending across the opening, said method further comprising positioning the alignment arm within the slot.

MIRROR RETENTION SYSTEM

ABSTRACT OF THE DISCLOSURE

A vehicle side mirror that includes an internal case frame having a spherical concave support portion and a "T-shaped" retention post. The spotter mirror also includes a backing plate having a dish portion with a center opening. The backing plate is positioned against the case frame so that the support portion and the dish portion cooperate and the post extends through the opening in the dish portion. The spotter mirror further includes a single piece retention ring having a cam lock and leaf springs. The retention ring is positioned within the dish portion so that the retention post extends through a center slot in the ring. The retention ring is rotated so that ramped cam surfaces push against a back surface of the post. The pointing direction of the glass can be manually adjusted by rotating the dish portion on the support portion.

Title: MIRROR RETENTION SYSTEM Inventor (s): Paul Henion Attorney Docket No. SCH-00084

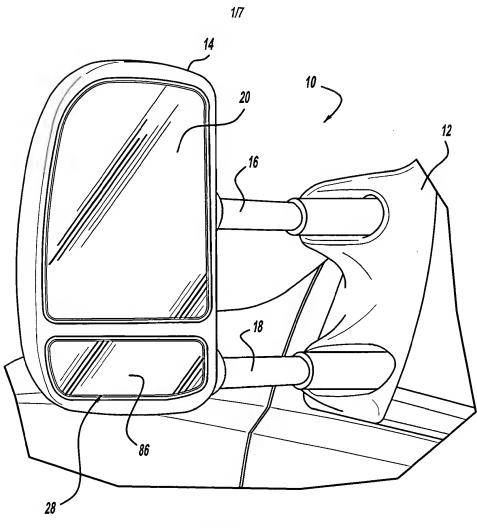
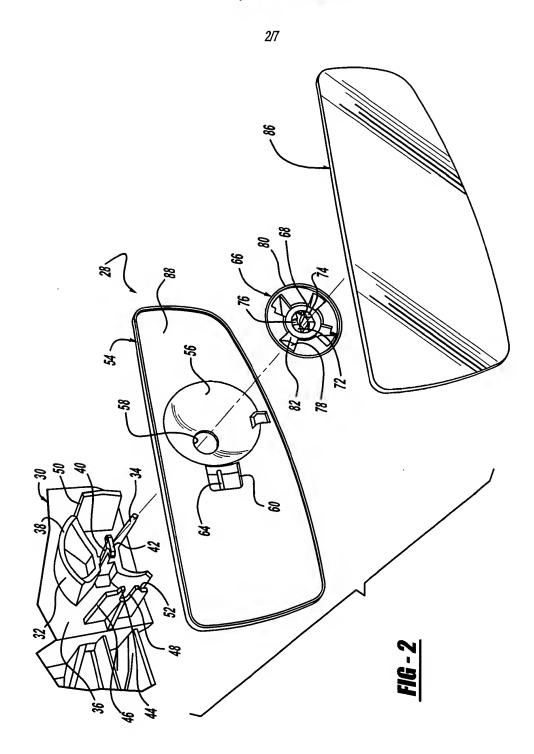
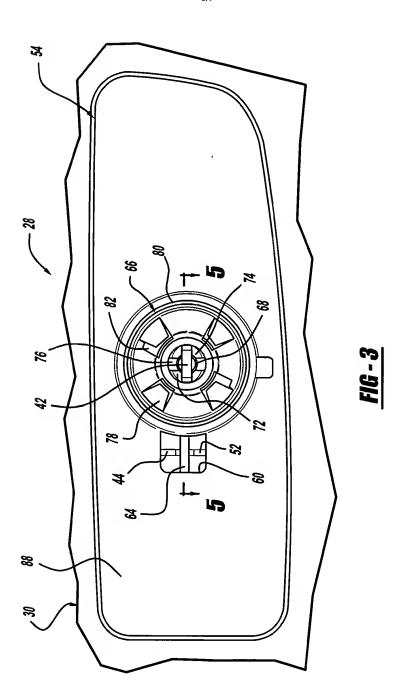


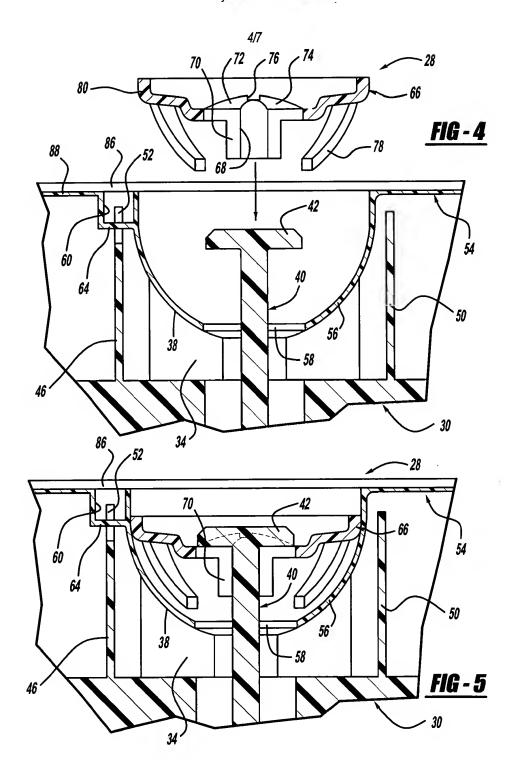
FIG - 1

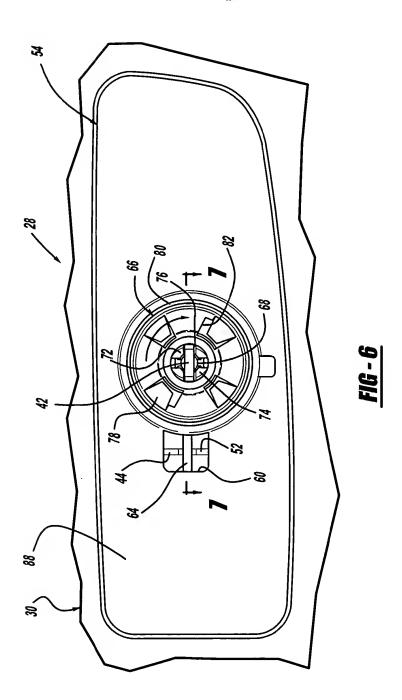
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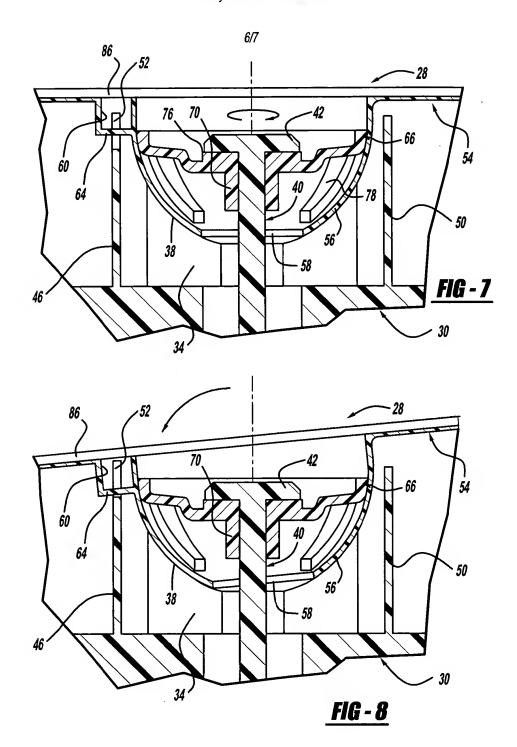


Title: MIRROR RETENTION SYSTEM Inventor (s): Paul Henion Attorney Docket No. SCH-00084

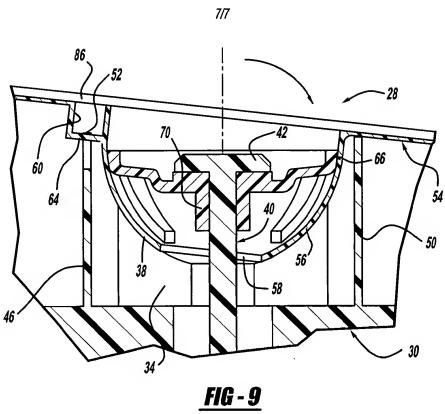




Title: MIRROR RETENTION SYSTEM Inventor (s): Paul Henion Attorney Docket No. SCH-00084



Title: MIRROR RETENTION SYSTEM Inventor (s): Paul Henion Attorney Docket No. SCH-00084



APPLICATION DATA SHEET

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